

Stationary Longarm Table Drawer Assembly Instructions

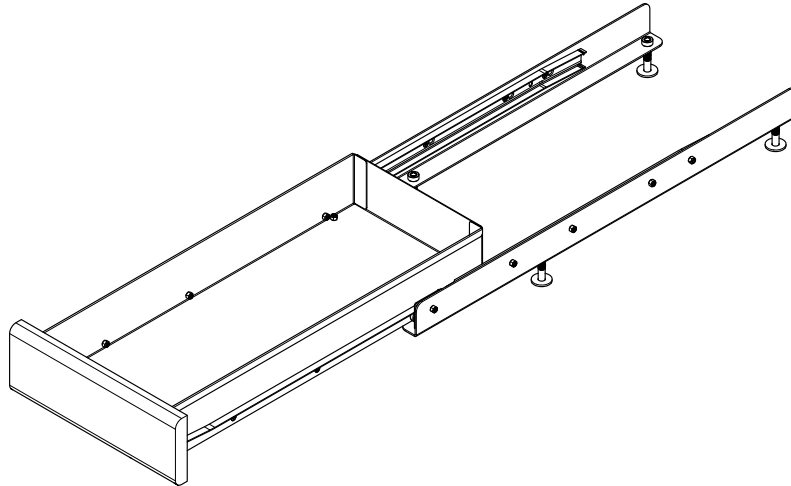


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Introduction

The Stationary Longarm Table Drawer can be installed on the left, right or both sides of the table.

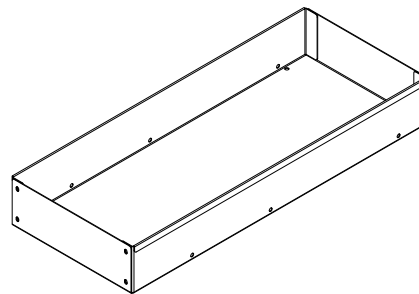
What's Included with the Stationary Longarm Table Drawer

Replacement Parts and Hardware

- 1 QT09000-801 SD Drawer Base
- 1 QT09000-803 Slide Rail, Left
- 1 QT09000-802 Slide Rail, Right
- 1 QT09000-805 Drawer Slide, Left
- 1 QT09000-804 Drawer Slide, Right
- 1 QT09000-806 SD Drawer Front Face
- 8 QM10347 Screw-6-32 X 5/16 PHF ZN
- 4 QM10348 Screw-M3.5 X 8 PHP W ZN
- 10 QM10344 Screw-6-32 X 1/4 PHF ZN
- 20 QM10346 Nut-6-32 Nylock ZN
- 2 QM10345 Screw-6-32 X 1/4 PHP ZN
- 4 QT09000-608 Washer-M8X24mm OD ZN
- 4 QT09000-605 Screw-M8x1.25X45mm SKB ZN
- 1 QM10289 Hex Key L 5mm



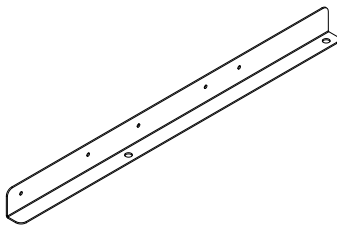
Hex Key L 5mm
(1) QM10289



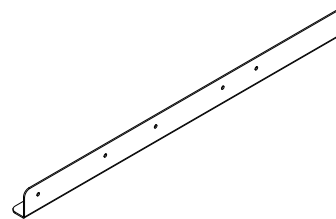
SD Drawer Base
(1) QT09000-801

Tools Needed

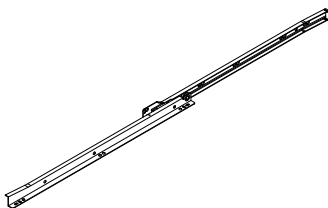
- 1 Hex Key L 5mm (Provided)
- 1 Screwdriver #2 Phillips Head (Not Provided)



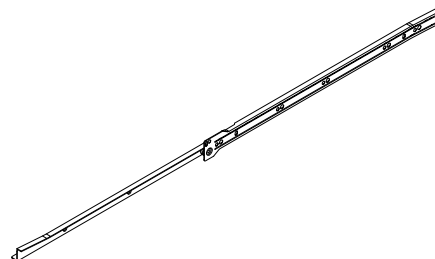
Slide Rail, Left
(1) QT09000-803



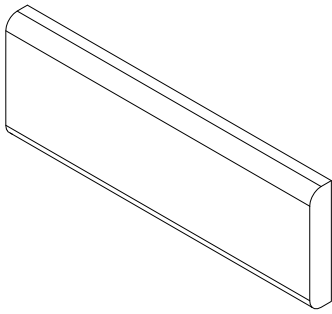
Slide Rail, Right
(1) QT09000-802



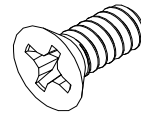
Drawer Slide, Left
(1) QT09000-805



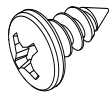
Drawer Slide, Right
(1) QT09000-804



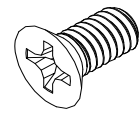
SD Drawer Front Face
(1) QT09000-806



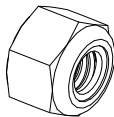
Screw--6-32 X 5/16 PHF ZN
(10) QM10347



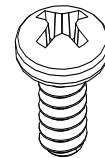
Screw-M3.5 X 8 PHP W ZN
(4) QM10348



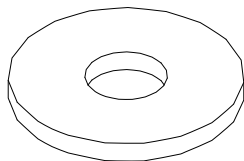
Screw-6-32 X 1/4 Phillips Flat
Head(8) QM10344



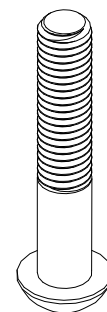
Nut-6-32 Nylock ZN
(20) QM10346



Screw-6-32 X 1/4 PHP ZN
(2) QM10345



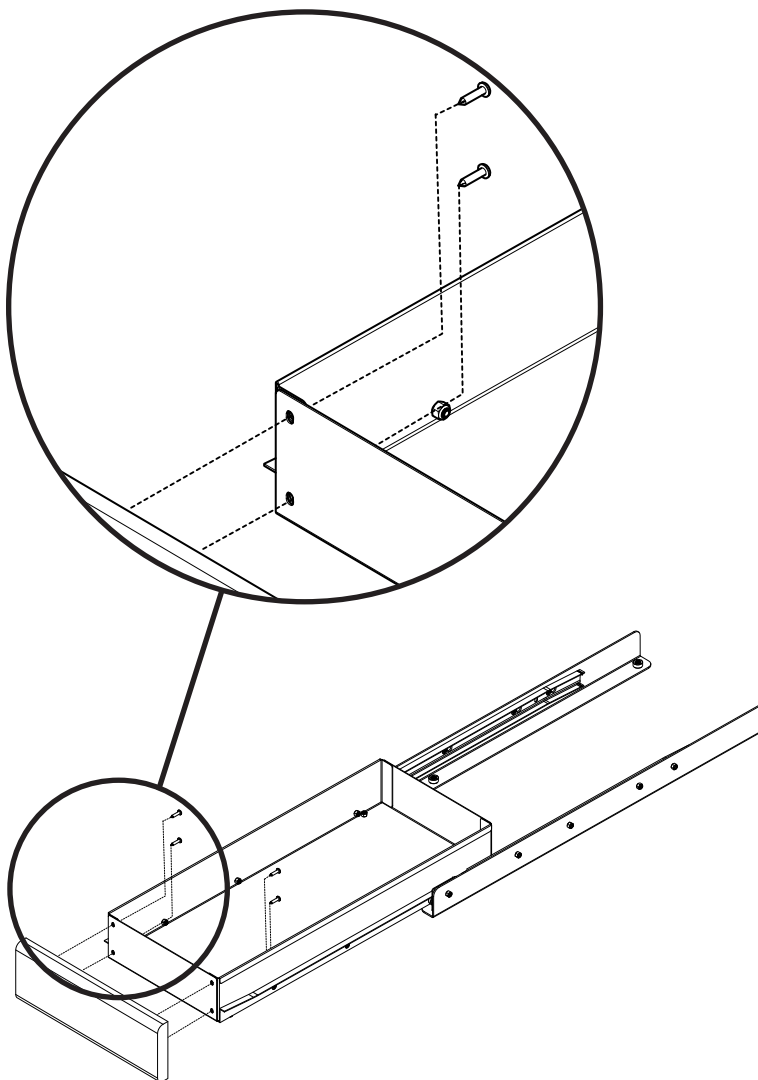
Washer-M8X24mm OD ZN
(4) QT09000-608



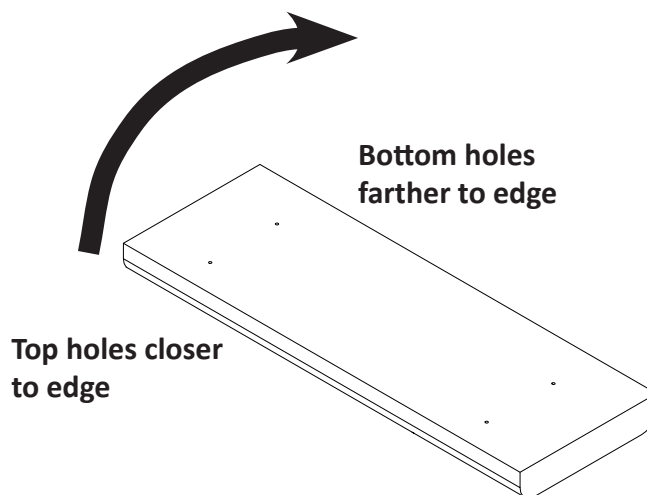
Screw-M8X1.25X45 SKB ZN
(4) QT09000-605

Attaching the Drawer Front Face

1. Attach the drawer front face with the four wood screws and fully tighten them with a #2 Phillips screwdriver.

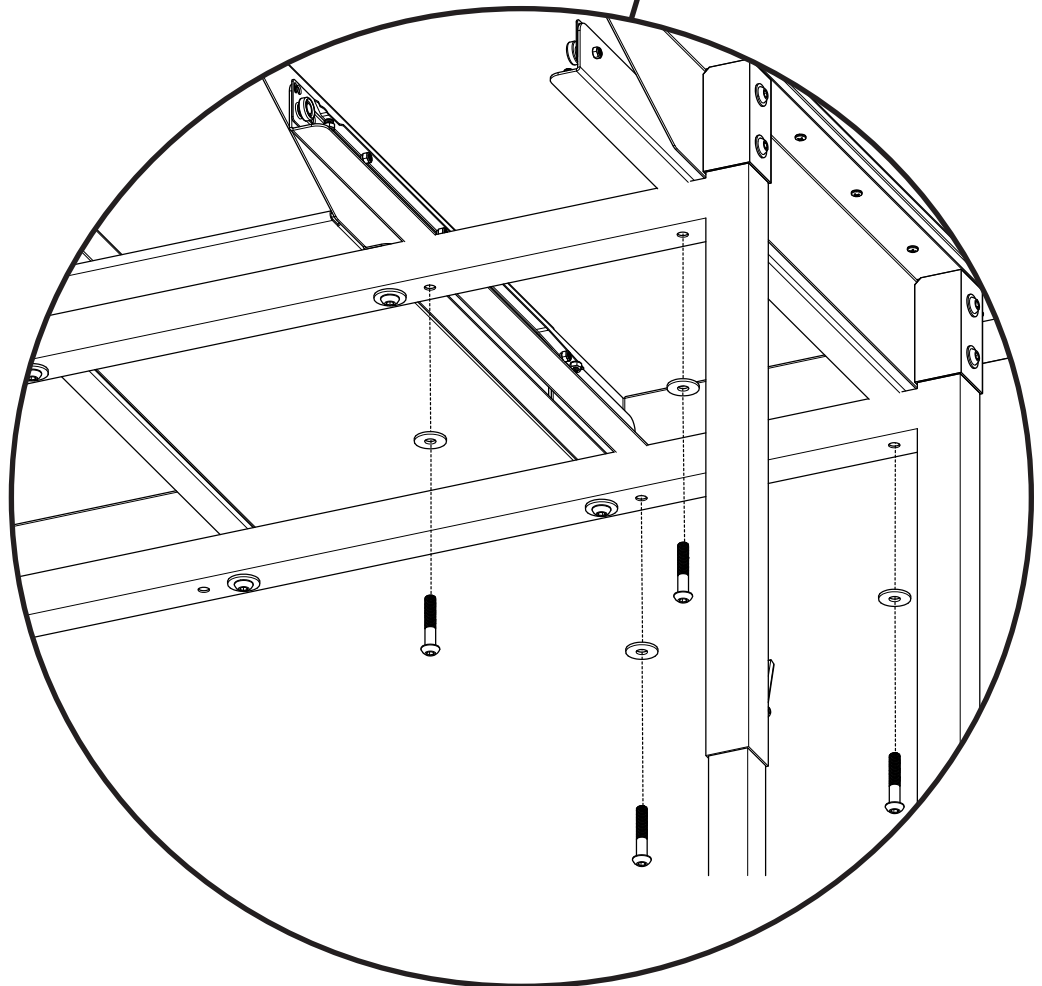
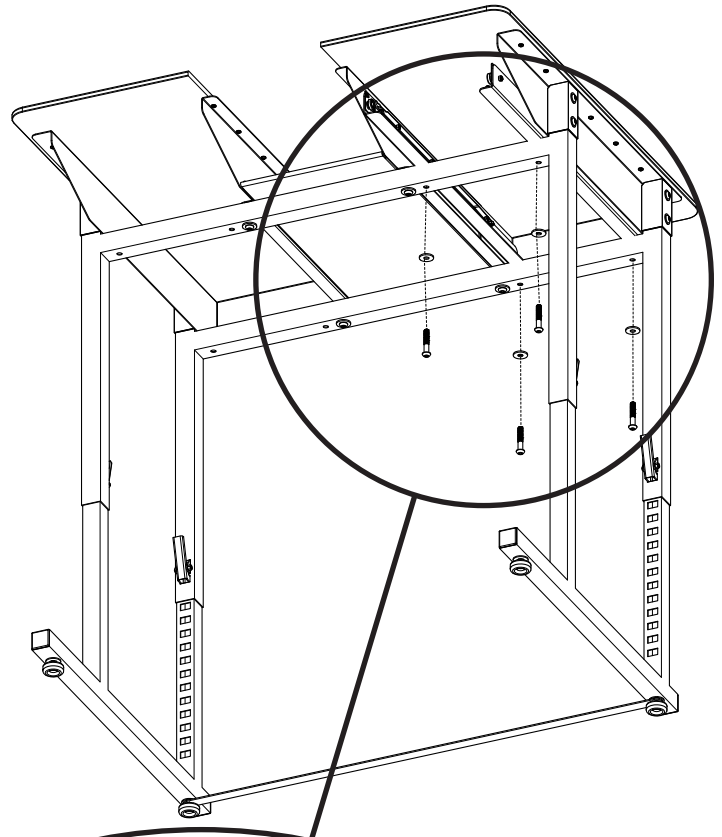


Note: The two holes closest to the edge go up.



Attaching Slide Rails to Table

1. Position the left slide rail with the wheel to the front. Place it on top of the table cross bars with the drawer slide wheel to the right (inside).
2. Insert the two screws with large washers up through the crossbars and into the drawer slide.
3. Tighten the two screws leaving them a little loose to allow adjustment later on.
4. Position the right slide rail with the wheel to the front. Place it on top of the table cross bars with the drawer slide wheel to the left (inside).
5. Repeat steps 2 and 3 for the right drawer slide.



Installing and Adjusting the Drawer

1. Tilt the front of the drawer down about 60 degrees. Align the two drawer wheels and guide them up over the wheels on the slide rails.
2. Lift the front of the drawer up and into the slide rails.
3. Push the drawer all the way in.
4. Slide the drawer in and out a few times to ensure it moves freely.
5. Fully tighten the four large screws using the provided 5mm L hex tool.
6. The drawer should slide freely in and out of the slide rails at this point; if not, you may need to loosen the four large screws, align the slide rails and then re-tighten the screws.

