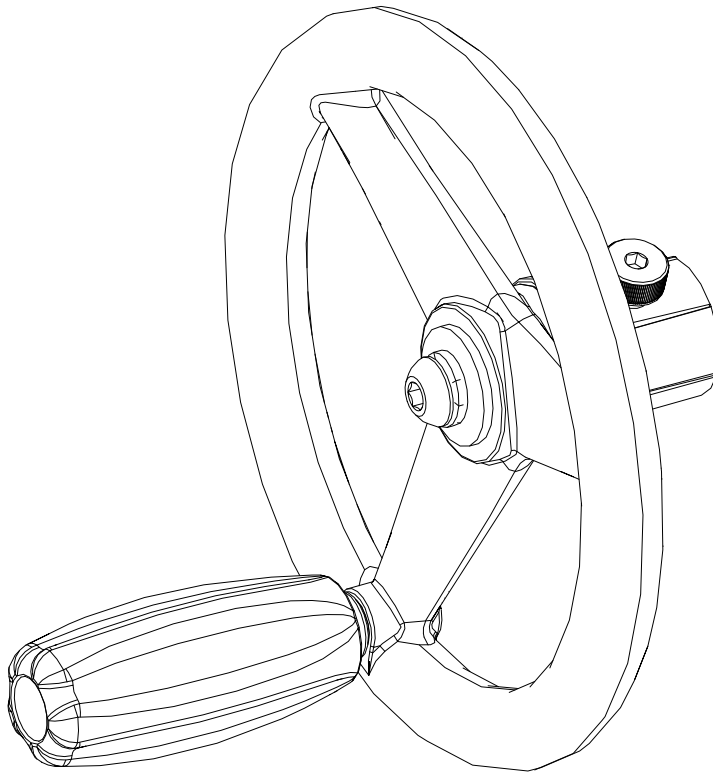


Hand Wheel Kit

Assembly Instructions

08/23/23



Parts List

QF01520, Hand Wheel Kit

PART #	DESCRIPTION	QTY
QF01500-713	POLE END HAND WHEEL MOUNT	1
QF09318-711	HAND WHEEL	1
QF09318-712	HAND WHEEL KNOB	1
QF09318-715	SCREW-M8 X 40 HAND WHEEL SKC ZN	1
QT09000-608	WASHER-M8 X 24MM OD ZN	1
QF09318-720	WASHER-M8 ZN, SPLIT-LOCK	1
QF09318-721	SCREW-M8 X 30 SKB ZN	1
QF09318-722	SCREW-8MM X 20MM SHOULDER, M6 SKC	1
QM10288	HEX L KEY 4MM	1
IN01520	Assembly Instructions Loft Hand Wheel Kit	1

Tools Needed:

- 4 mm L hex tool (provided).
- Needle Nose Pliers (not provided)

The hand wheel assembly comes pre-assembled to simplify assembly:

Assembly Steps

1. Remove snap button from the top pole end with ratchet and ratchet stop.
2. Remove the shoulder screw from the pole end hand wheel mount*.
3. Slide the hand wheel assembly into the pole.
4. Install the shoulder screw through the pole where you removed the snap button and into the pole end hand wheel mount.
5. Tighten the shoulder screw with the 4mm L hex tool.

Note: The machine should be on the frame with the top pole through the machine arm opening before installing the hand wheel. The hand wheel will need to be removed before removing the machine from the frame by simply removing the one shoulder screw with the 4mm L hex tool and then the hand wheel assembly.

