



Know it. Show it.

GUIDE



HQ STITCH 610 – Quilt Piecing & Appliqué

The HQ Stitch 610 has everything to help quilters complete projects even faster. The 10" All-Metal Seamless Flatbed provides the perfect work space for projects large and small, and with the speed and precision that quilter's desire. The Start/Stop button provides fingertip control of stitching with dozens of presets. With the favorite stitch setting default means when you turn the machine on, your favorite settings are ready to go. We've also included a straight-stitch needle plate for perfect piecing.

INCLUDED ACCESSORIES:

Zigzag Foot, Rolled Hem Foot, Zipper Foot, Satin Stitch Foot, Open-Toe Satin Stitch Foot, Blind Hemming Foot, Overcast Foot, 1/4" Seam Foot, Darning Foot, Convertible Free Motion Quilting System (Closed-Toe Foot, Open-Toe Foot and Clear View Foot), Automatic Buttonhole Foot, Buttonhole Stabilizer Plate, Dual-Feed Foot Holder, Dual Feed Foot, Button Sewing Foot, Quilting Guide Bar, Tools, Straight Stitch Needle Plate, Bobbins.

OPTIONAL ACCESSORIES:

Free-motion Couching Foot, Dual-Feed Straight-Stitch Foot, Dual-Feed 1/4" Seam Foot, Appliqué Foot, 1/4" Clear View Foot, Clear View Quilting Foot and Guide Set, Free Motion Quilting Feet Set (Ruler Foot), Thread Spool Stand, Cloth Guide, Large Foot Controller, Extension Table, Long Quilting Guide Bar Set.

HQ STITCH 610 - KNOW IT. SHOW IT.

SHOW IT

SETUP / DEMO

KNOW IT / TALK ABOUT IT

Demo
Ready

- 80/12 Universal Needle
- Thread machine with matching thread both in the top and bobbin, full bobbin
- Machine Demo Ready
- Machine is clean and lint free: top of machine, needle shank, bobbin area and cabinet or table
- Machine turned on
- Stitch #01
- Foot A
- Check tension and stitch quality and adjust if needed.

N/A

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SETUP / DEMO

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Sews all fabric
types and
weights

- Medium Weight Cotton
- Stitch Length 2.4mm
- Standard Presser Foot
- Fold fabric in half (wrong sides together)
- Stitch a straight line down along the fold
- *Don't clip threads. Sew right on to next fabric*
- Stretch Tricot
- Adjust stitch length to 2.4mm
- Fold fabric in half (wrong sides together)
- Stitch a straight line down along the fold
- Denim
- Adjust Stitch Length to 3mm
- Fold fabric in half (wrong sides together)
- Stitch a straight line 5/8" from the fold
- Fold seam to the left or right
- Top-stitch down along the folded edge
- Fold end up twice to make a jeans hem

- *The HQ Stitch 610 can sew up to 1000 stitches per-minute*
- Sew with use of the foot pedal or use the Start/ Stop button. The button is great for sewing long seams or rows of decorative stitches.
- Adjust speed by adjusting the speed control slider on the face of the machine.
- *You can easily sew from one type of fabric to the next without having to make any adjustments to tension or presser foot pressure.*

KNOW IT, SHOW IT: HQ STITCH 610

SHOW IT	SETUP / DEMO	KNOW IT / TALK ABOUT IT
Threading & Built-in Needle Threader	<ul style="list-style-type: none"> • Show threading numbers on machine • Demonstrate threading the needle with the threader 	<p><i>Threading is as easy as following the numbers on the machine.</i></p> <p><i>The built in needle threader makes threading the needle a breeze.</i></p>
Bobbin Winding	<ul style="list-style-type: none"> • Show where bobbin is wound • Show bobbin stop 	<p><i>Bobbin will automatically stop when full.</i></p>
Easy Stitch Selection	<ul style="list-style-type: none"> • Fabric - Cotton square 6" x 6" with a piece of tear away stabilizer 6" x 6" behind it • Stitch - Let customer choose a decorative stitch. Recommended stitches: Mode 1, #63 Mode 2, 75 • Foot - F2 open toe satin • Sew - Stitch and let customer pick 1 or 2 more decorative stitches to try 	<p><i>It is very easy to select the stitch you want to use for your project.</i></p> <p><i>Change Modes to select even more stitches.</i></p> <p><i>There are 170 stitch variations, from utility stitches like button holes to decorative stitches and alphabets.</i></p> <p><i>When you choose a stitch the screen will tell you the appropriate foot to use.</i></p>

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SETUP / DEMO

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Blind Hem

- Fabric - Medium Weight Wool 3" x 6"
- Stitch - Select Mode 1, #19
- Foot - G blind hemming
- Sew - Fold up the hem on a piece of wool along the long side - Place fold so that the left swing of the needle just catches the fold of the Hem.

The HQ Stitch 610 has a built-in Blind Hem for both woven and stretch fabrics.

Stitch width and length are adjusted automatically but you can adjust them as desired.

It's easy to change feet, simply press the button on the back of the presser bar and the current foot will drop. Place the new foot under the presser bar and lower. The foot will click into place.

The G foot makes it easy. Simply keep the fold against the flange on the foot for a perfect "bite".

Great for garment and home decor projects

Buttonhole

- Fabric - Cotton square 6" x 6" folded in half with a piece of stabilizer 3" x 6" in the middle
- Stitch - Select Mode 1, #23
- Foot - R Buttonhole foot
- Set size of buttonhole by sliding the buttonhole foot to fit the desired button.
- Pull Down Buttonhole Lever it should fit between the 2 brackets on the left side of the foot
- Sew - Stitch out the buttonhole.

The HQ Stitch 610 has a simple to use 1-step buttonhole that figures the size of buttonhole needed automatically.

There are a variety of buttonholes to choose from. (10)

After the buttonhole is finished sewing the machine will stop automatically.

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SHOW IT	SETUP / DEMO	KNOW IT / TALK ABOUT IT
Needle Positions	<ul style="list-style-type: none"> Fabric - Cotton square 6" x 6" with a piece of tear away stabilizer 6" x 6" behind it Stitch - Select #1 Foot - A -zig zag foot Sew - Start sewing in center needle position - Using the stitch width button move needle to the left, sew, then move to the right and sew. 	<p><i>Easily move the needle to the left or right to make top-stitching a breeze or to sew in a wider or narrower seam. Also useful when applying zippers.</i></p> <p><i>Has a total of 91 needle positions</i></p> <p><i>Use the 4 Quick Select icons at the bottom of the screen to quickly get accurate needle placement, including a 1/4" seam (May need to adjust needle position for YOUR perfect 1/4" seam, everyone sews a little differently).</i></p>
Seam & Overcast Stitches	<ul style="list-style-type: none"> Fabric - Wool Stitch - Mode 1, #14 Foot - M overcast foot Fold - Fold Wool in half, then sew Sew - Stitch with the edge of the fabric along the guide on the foot. 	<p><i>Sew the seam and finish the edge all in one step.</i></p> <p><i>Stitch width and length are set automatically.</i></p> <p><i>Place the edge of the fabric along the guide on the foot.</i></p> <p><i>Can be used on all types of fabrics.</i></p>
Appliqué	<ul style="list-style-type: none"> Fabric - Cotton square 6" x 6" with a piece of tear away stabilizer behind it Stitch - Mode 1, #40 Mode 2, #02 Foot - F or F2 Sew - stitch the square Engage Needle down. Stitch different blanket stitches if customer is interested 	<p><i>If you enjoy machine appliqué you will love the stitch options for appliqué.</i></p> <p><i>The HQ Stitch 610 has a variety of built-in blanket stitches. You can adjust stitch width and length as desired. Use the needle down to help hold your place when pivoting.</i></p> <p><i>Many of the decorative stitches can be used for applique for a unique look.</i></p> <p><i>Use the mirror image button to change the direction of the stitch if needed.</i></p>

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SETUP / DEMO

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Alphabet

- Fabric - Cotton square 6" x 6" with a piece of tear away stabilizer 6" x 6" behind it
- Stitch - Mode 3, Type out Customers First Name, press the auto cut button.
- Foot - F or F2
- Stitch out name.

Personalize gifts or make labels for your quilts using the built-in alphabets on your machine.

The auto cut button tells the machine to stop after stitching the sequence, tie off, and cut the threads.

Dual-Feed System

- Fabric - Quilt Sandwich
- Stitch - Mode 1, #01
- Remove Foot shank
- Attach Dual-Feed Foot holder with Dual-Feed Foot
- Hook foot in back of machine
- Stitch straight line quilting

Use the Dual feed System for accurate piecing.

It can also be used for perfect feeding of your quilt sandwich when doing stitch-in-the-ditch or grid quilting.

Useful when applying binding to the finished quilt as well.

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Free-Motion Quilting

- Fabric - Quilt Sandwich 8"
- Stitch - Mode 1, #01
- Drop feed-dogs by moving lever on the right side of the machine forward
- Unplug the foot control
- Foot - PD-H Darning foot or QB-S Convertible Free Motion Quilting Foot
- Sew - show how to free-motion quilt doing a simple meander or loops and curls

Finish your own quilts with free motion quilting.

Set machine speed to about half and use the start/stop button to keep the machine at a constant speed and help make stitching easier.

The convertible free motion quilting foot can be converted from the closed toe, to the open toe or clear view foot. There is also an optional feet set that includes a ruler foot for using templates or rulers.

Adding the Extension table makes free motion quilting even easier.

Cleaning & Maintenance

- Remove bobbin
- Show customer where to dust using a small brush
- Show customer where wick is, do not remove when cleaning.

Uses an HQ Stitch Class 15 Bobbin.

Dust and change needle every 6 to 8 hrs of sewing.

Oil wick if dry.

Bring in once a year for the technicians to do an internal oil and clean, and check of internal components.

Warranty

- Warranty paperwork is filled out and sent in by the shop
- Can register at HQstitch.com

- 25-year limited manufacturer's warranty on workmanship
- 5-year electronic/electrical warranty

Why Buy From (Insert shop name here)

- Show store documents

Mention education, training, technical service and support. Any awards (HQ Way, Top Sales).

Mention discounts, included classes, set up, anything special about your shop.

If your staff actually quilts and sews on Handi Quilter machines, make sure customers know it.

Why Handi Quilter?

Quilters around the world have made us the number-one choice in quilting machines. Handi Quilter is committed to continually improving our products, customer service, technical solutions and the quality of all aspects of our business.

Designed by a Quilter, for Quilters is more than just a motto. It encompasses why we do what we do, on a daily basis. We talk with quilters, listen to quilters, and we are quilters. Every day, we work to produce the world's finest longarm quilting machines and sewing machines, so quilters everywhere – with different skill levels, quilting ambitions, space, and budgets – can select the machine that best meets their unique needs.

Included With Every HQ Machine

Handi Quilter understands what sewers and quilters need – a reliable, low-maintenance sewing and quilting machine that not only makes it easy for you to finish more quilts, but also looks great in your studio. Handi Quilter's innovative technology and quality engineering provide all the functionality that sewers and quilters demand along with the smoothest stitch in the industry.

You can be sure that you have purchased the highest quality product, backed by the trusted HQ warranty, and the largest network of local authorized retailers.

ALL HANDI QUILTER STITCH MACHINES FEATURE:

- HQ nationwide retailer support
- HQ Warranty: 25 year limited on workmanship, 5 year electrical
- Educational opportunities
- Videos, tutorials and tips available at HQStitch.com
- Trained authorized retailers across the U.S.A. and Canada
- HQ Customer Care and Technical Support



HQ Stitch 310

- Compact, light, and feature-rich
- 650 stitches per minute
- 20 stitch variations
- 5.1" x 4" workspace



HQ Stitch 510

- The piecing and quilting workhorse
- 1,600 stitches per minute
- High-speed straight stitch
- 9" x 5.5" workspace



HQ Stitch 610

- Piecing and appliqué for quilters
- 1,000 stitches per minute
- 170 stitch variations
- 11" x 4.7" workspace